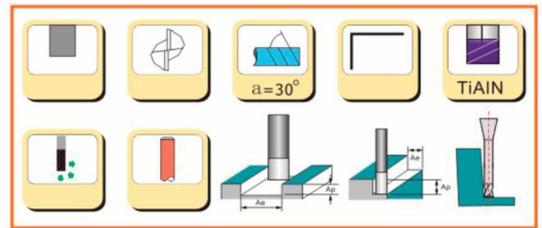
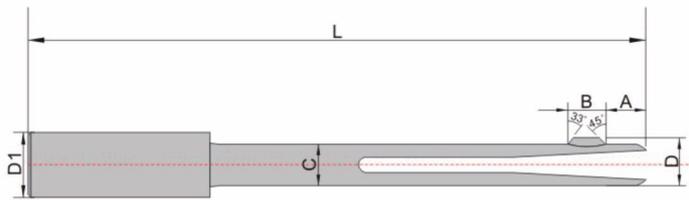


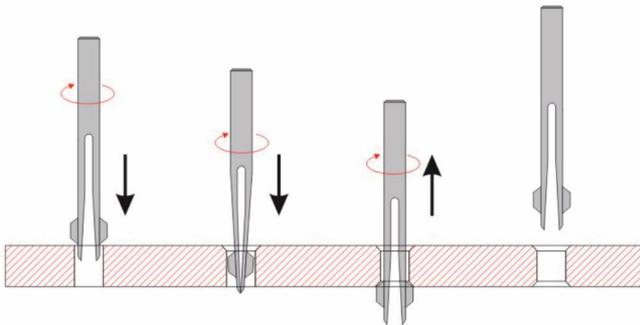
专利去毛刺刀 - 不等柄单刃



结构简图
Structure Drawing



倒角过程示意
Chamfering Process



标准长
Standard Length

型号	孔径	柄径D1	缩柄径C	总长L	A尺寸	B尺寸	刀刃D	推荐转速R.P.M
SV-BO-0.8	0.8-0.9	3	0.7	45	1	1.5	1.05	1800
SV-BO-0.9	0.9-1.0	3	0.8	45	1	1.5	1.2	1800
SV-BO-1.0	1.0-1.1	3	0.9	45	1	1.5	1.35	1800
SV-BO-1.1	1.1-1.2	3	1	45	1	1.5	1.5	1800
SV-BO-1.2	1.2-1.3	3	1.1	45	1	1.5	1.65	1800
SV-BO-1.3	1.3-1.4	3	1.2	45	1	1.5	1.8	1800
SV-BO-1.4	1.4-1.5	3	1.3	45	1	1.5	1.95	1800
SV-BO-1.5	1.5-1.6	3	1.4	50	2	2.5	2.1	1500
SV-BO-1.6	1.6-1.7	3	1.5	50	2	2.5	2.25	1500
SV-BO-1.7	1.7-1.8	3	1.6	50	2	2.5	2.4	1500
SV-BO-1.8	1.8-1.9	3	1.7	60	2	2.5	2.55	1500
SV-BO-1.9	1.9-2.0	3	1.8	60	2	2.5	2.65	1500
SV-BO-2	2.0-2.2	3	1.9	60	2	2.5	2.8	1500
SV-BO-4	2.2-2.4	3	2.1	80	2	2.5	3.15	1500
SV-BO-5	2.4-2.6	3	2.3	80	2	2.5	3.45	1500
SV-BO-6	2.6-2.8	3	2.5	80	2	2.5	3.7	1500

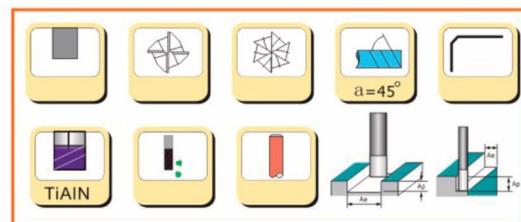
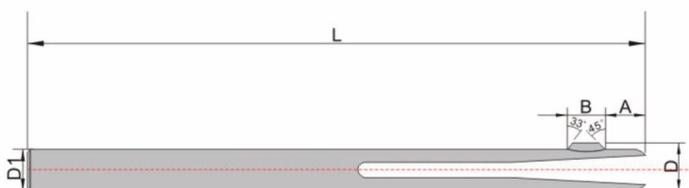
加工推荐参数: 进给F=0.05-0.2 mm/rpm

专利去毛刺刀-单刃



结构简图

Structure Drawing



标准长

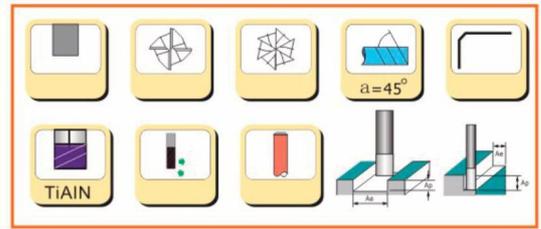
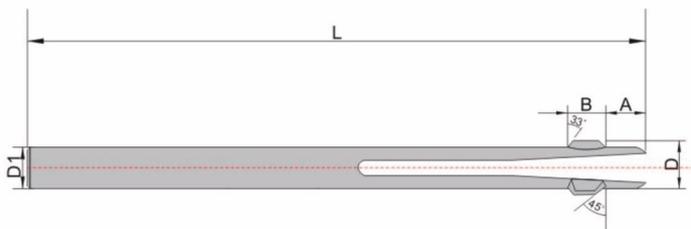
Standard Length

型号	孔径	柄径D1	总长L	A尺寸	B尺寸	刀片外径	推荐转速R.P.M
SV-BO-7	2.8-3.18	2.75	101.6	3.18	4.45	4.00	1200
SV-BO-8	3.18-3.55	3.15	101.6	3.18	4.45	4.34	1200
SV-BO-9	3.55-3.96	3.58	101.6	3.18	4.45	4.74	1200
SV-BO-10	3.96-4.36	3.9	101.6	3.18	4.45	5.54	1200
SV-BO-11	4.36-4.74	4.34	101.6	3.18	4.45	5.94	1200
SV-BO-12	4.74-5.15	4.72	101.6	3.18	6.22	6.35	1200
SV-BO-13	5.15-5.56	5.13	101.6	3.18	6.22	6.78	1200

专利去毛刺刀-双刃



结构简图
Structure Drawing



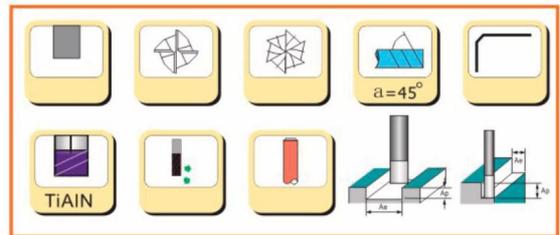
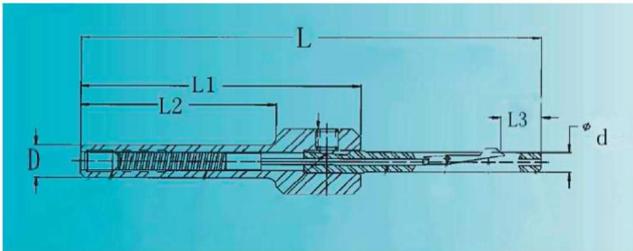
标准长
Standard Length

型号	孔径	柄径D1	总长L	A尺寸	B尺寸	刀刃外径	推荐转速R.P.M
SV-BO-14	5.56-5.94	5.54	101.6	6.48	6.22	7.92	800-1000
SV-BO-15	5.94-6.35	5.92	101.6	6.48	6.22	8.33	800-1000
SV-BO-16	6.35-6.75	6.32	101.6	6.48	6.22	8.71	800-1000
SV-BO-17	6.75-7.13	6.73	101.6	6.48	6.22	9.12	800-1000
SV-BO-18	7.13-7.54	7.11	101.6	6.48	6.22	9.53	800-1000
SV-BO-19	7.54-7.95	7.52	101.6	6.48	6.22	9.91	800-1000
SV-BO-20	7.95-8.33	7.92	101.6	7.24	6.48	10.31	800-1000
SV-BO-21	8.33-8.71	8.31	101.6	7.24	6.48	10.72	800-1000
SV-BO-22	8.71-9.11	8.69	101.6	7.24	6.48	11.1	800-1000
SV-BO-23	9.11-9.52	9.09	101.6	7.24	6.48	11.51	800-1000
SV-BO-24	9.52-9.90	9.5	112.7	8	6.48	12.7	800-1000
SV-BO-25	9.90-10.31	9.88	112.7	8	6.48	13.08	600

小孔可换刀片倒角刀



结构简图
Structure Drawing



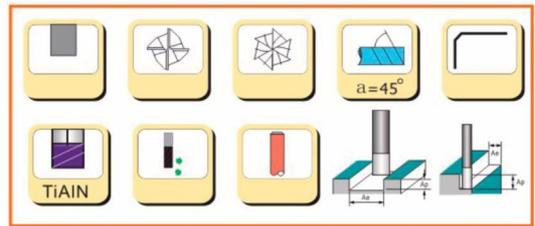
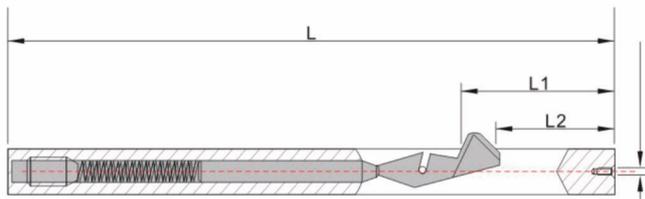
标准长
Standard Length

型号	规格	尺寸(L)	尺寸(L2)	尺寸(L3)	尺寸(D)	尺寸(d)	刀片	推荐转速R.P.M
SV-BW-3.0(3.0-3.5)	3.0	87.5	35	3.5	6.3	2.8	SV-1/8#	1200
SV-BW-3.5(3.5-4.0)	3.5	87.5	35	3.5	6.3	3.2	SV-1/8#	1200
SV-BW-4.0(4.0-4.5)	4.0	98	38	3.8	6.3	3.8	SV-5/32#	1200
SV-BW-4.5(4.5-5.0)	4.5	98	38	3.8	6.3	4.2	SV-3/16#	1200
SV-BW-5.0(5.0-6.0)	5.0	105	40	3.8	6.3	4.8	SV-3/16#	1200

可换刀片倒角刀



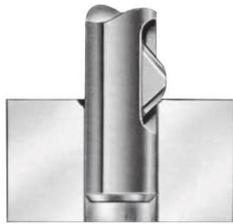
结构简图
Structure Drawing



标准长
Standard Length

型号	规格	尺寸(L)	尺寸(L2)	刀片类型	推荐转速R.P.M
SV-BW-6.0	6.0	110	5	1#	800-1000
SV-BW-6.5	6.5	110	5	1#	800-1000
SV-BW-7.0	7.0	110	5	1#	800-1000
SV-BW-7.5	7.5	110	5	2#	800-1000
SV-BW-8.0	8.0	115	5	2#	800-1000
SV-BW-8.5	8.5	115	5	2#	800-1000
SV-BW-9.0	9.0	127	5	3#	800-1000
SV-BW-9.5	9.5	127	5	3#	800-1000
SV-BW-10.0	10.0	127	5	3#	800-1000
SV-BW-10.5	10.5	127	5	3-1/2#	600
SV-BW-11.0	11.0	127	5	3-1/2#	600
SV-BW-11.5	11.5	127	5	3-1/2#	600
SV-BW-12.0	12.0	127	5	3-1/2#	600
SV-BW-12.5	12.5	127	5	3-1/2#	600
SV-BW-13.0	13.0	127	10	3-1/2#	600
SV-BW-13.5	13.5	140	10	3-1/2#	600
SV-BW-14.0	14.0	140	10	4#	600
SV-BW-14.5	14.5	140	10	4#	600
SV-BW-15.0	15.0	140	10	4#	600
SV-BW-15.5	15.5	155	10	4#	600
SV-BW-16.0	16.0	155	10	4#	600
SV-BW-16.5	16.5	155	10	4#	600
SV-BW-17.0	17.0	155	10	4#	600
SV-BW-17.5	17.5	155	10	4#	600
SV-BW-18.0	18.0	155	10	4#	600
SV-BW-18.5	18.5	155	10	4#	600
SV-BW-19.0	19.0	180	10	4#	600
SV-BW-19.5	19.5	180	10	4#	600
SV-BW-20.0	20.0	180	10	4#	600
SV-BW-20.5	20.5	180	10	5#	600
SV-BW-21.0	21.0	180	10	5#	600
SV-BW-21.5	21.5	180	10	5#	600
SV-BW-22.0	22.0	180	10	5#	600
SV-BW-23.0	23.0	180	10	5#	600
SV-BW-24.0	24.0	180	10	5#	600
SV-BW-25.0	25.0	180	10	5#	600

部分数控刀具



1. Upon entry, spring tension holds the replaceable and adjustable cutting blade in the extended position as it removes the burr on the front of the hole.



2. As the feed load increases, the pre-set spring tension is exceeded and the blade retracts automatically as the tool passes through the workpiece. (The crowned and polished top surface of the blade will not mar the inside surface of the hole.)



3. Spring tension again causes the blade to extend as it emerges from the ID of the part; the burr is removed on the back side of the hole on the return stroke.

A one-pass solution
to your
hole-deburring
problems!



Burrowing tools are available from stock for standard drill sizes. The tool can deburr two or more in-line holes in one pass.

3. The back of the hole is deburred on the return stroke.

1. Integral cutting edges remove the burr from the front of the hole as the tool enters the hole.

2. The slotted design allows the tool to "collapse" under load as the tool feeds through the workpiece. The crowned and polished top surface of the cutting edges will not mar the inside surface of the hole.

